

Romanoff "Periwinkle" 0.0% No Shrink Silicone

HOW TO USE:

- 1. Use a Teflon type release spray on your mode and the inner walls of the mold frame to ensure an easy removal after vulcanization.
(SEE ITEM# 75-003-MS/Under Sprays)**
- 2. Cut enough rubber to fill the mold frame $\frac{1}{2}$ way, then carefully wrap rubber around and over your model, then place rubber over the model slightly over-packing the mold frame.**
- 3. Use heat resistant paper (wax paper) below and above the silicone mold to prevent the rubber from adhering to the mold plate.**
- 4. Preheat your vulcanizer to 250 F or 160 F depending on how sensitive the product you are vulcanizing is to temperature. At 250 F, a $\frac{3}{4}$ " mold will be ready in 15 minutes (5 minutes per $\frac{1}{4}$ "). At 160 F, a $\frac{3}{4}$ " mold will be ready in 30 minutes (10 minutes per $\frac{1}{4}$ ").**
- 5. Place the packed mold into your pre-heated, calibrated vulcanizer. Lower the platen until snug and then lightly tighten. Repeat the process 4 times every 2 minutes, giving a final snug turn on your 8th minute.**
- 6. When the mold is ready, it is best to allow the mold to cool at room temperature and then cut.**