

## 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY UNDERTAKING

### Product Identifier

Product Name: Component for Polyurethane mold rubber  
Synonyms: n/a  
Trade Names: **Liquacast Part A**

### Relevant identified uses of the substance or mixture and uses advised against:

Main Applications (non exhaustive list): Component for Polyurethane mold rubber.  
For industrial / professional use only.

### Details of the supplier of the Safety Data Sheet

Company Name: Romanoff International Supply Corp

Address: 9 Deforest Street, Amityville NY, 11701

Phone No. +1 631 842 2400

Email address: sales@romanoff.com

**EMERGENCY CONTACT:** CHEMTEL (ACCOUNT #MIS4594445  
COLLECT CALLS ACCEPTED)

**USA, CANADA, PUERTO RICO & US VIRGIN ISLANDS:** 1-800-255-3924  
**AUSTRALIA:** 1-300-954-583 **BRAZIL:** 0-800-591-6042 **CHINA:** 400-120-0751  
**INDIA:** 000-800-100-4086 **MEXICO:** 800-099-0731  
**ALL OTHER COUNTRIES:** 1-813-248-0585

## 2. HAZARDS IDENTIFICATION

### Classification:

Acute Inhalation Toxicity: Category 4  
Skin Irritation: Category 2  
Eye Irritation: Category 2A  
Respiratory Sensitization: Category 1  
Skin Sensitization: Category 1  
Carcinogenicity: Category 2  
Specific Target Organ Toxicity Single Exposure: Category 3 (Respiratory Irritation)

### Label elements:



**Signal word: Danger**

### Hazard statements:

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H332: Harmful if inhaled.

H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335: May cause respiratory irritation.

H351: Suspected of causing cancer.

### Precautionary statements:

P202: Do not handle until all safety precautions have been read and understood.

P261: Avoid breathing vapours or mists.

P264: Wash thoroughly after handling.

P280: Wear protective gloves, protective clothing, eye protection and face protection.

P362: Take off contaminated clothing and wash before reuse.

P501: Dispose of contents and container in accordance with local regulations.

### Supplemental Information:

Individuals sensitized to isocyanates should discontinue use. Long-term over-exposure to isocyanates may cause lung damage. This is one part of a two-part system. Read and understand the hazard information on part B before using.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

### Mixture

|                                 | CAS #      | %     |
|---------------------------------|------------|-------|
| Toluene Diisocyanate (TDI)      | 26471-62-5 | ≤2    |
| Polyether polyol-TDI prepolymer | 9057-91-4  | 85-90 |

## 4. FIRST AID MEASURES

### Description of first aid measures:

|               |  |
|---------------|--|
| Eye Contact:  | Rinse thoroughly with plenty of water for at least 15 minutes, holding eye lids open to be sure the material is washed out. Get prompt medical attention.  |
| Inhalation:   | Move exposed person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.                                       |
| Ingestion:    | Do not induce vomiting unless directed to do so by medical personnel. Get medical attention.   |
| Skin Contact: | Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation or symptoms of exposure develop. Launder clothing before reuse. Discard items that cannot be decontaminated. |

**Most important symptoms/ effects:** Causes skin and eye irritation. Vapors or mists may cause respiratory irritation. May cause allergic skin and / or respiratory reaction in sensitized persons. Symptoms may include skin rash, wheezing, shortness of breath and other asthma symptoms.

### Indication of any immediate medical attention and special treatment needed:

Immediate medical attention is required for asthmatic symptoms or serious inhalation exposures. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. Persons sensitized to Diisocyanate should consult a physician before working with respiratory irritants or sensitizers.

## 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

**Special hazards arising from the substance or mixture:** Not classified as flammable or combustible. Product will burn under fire conditions.

**Advice for firefighters:** Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective and emergency procedures:** Remove all ignition sources. Clear non-emergency personnel from the area. Ventilate area. Wear appropriate protective clothing to prevent eye and skin contact and respiratory protection.

### Methods and material for containment and cleaning up:

Cover with an inert absorbent material and collect into an appropriate container for disposal. Do not seal the container since CO<sub>2</sub> is generated on contact with moisture and dangerous pressure buildup can occur. Decontaminate floor area with a mixture of water plus isopropyl alcohol (10–20%), household ammonia (10%), and detergent (2%).

## 7. HANDLING AND STORAGE

### Precautions for safe handling:

Avoid breathing vapors or mists. Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

### Precautions for safe storage:

Store indoors at temperatures between 55 F and 95 F (13 C and 35 C). Store in original, unopened containers. Protect from atmospheric moisture and water since TDI reacts with water to form CO<sub>2</sub> leading to potentially dangerous pressure build up in sealed containers.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### Occupational Exposure limits:

| Chemical name                   | Exposure limits   |
|---------------------------------|---|
| Toluene Diisocyanate (TDI)      | OSHA PEL: 0.02 ppm ( c )<br>ACGIH TLV: 0.005 ppm TWA; 0.02 ppm STEL<br>0.02 mg/m <sup>3</sup> TWA UK EH40 |
| Polyether polyol-TDI prepolymer | No known exposure limits  |

**Ventilation:** Use with adequate general or local exhaust ventilation to maintain exposure levels below the occupational exposure limits.

**Respiratory protection:** If needed (i.e., ventilation is inadequate), use a NIOSH– approved air– purifying, tight- fitting, half– face respirator with organic vapor cartridges. Respirator selection and use should be based on containment type, form and concentration. For higher exposures or in an emergency, use a supplied– air respirator. Use respirators in accordance with OSHA’s respiratory protection standard (29 CFR 1910.134) or EU equivalent.

**Skin protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye protection:** Wear chemical safety goggles / glasses.

**Other protective measures:** Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash and washing facility should be available in the work area. Follow good industrial hygiene practices.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|   |                         |
|---|-------------------------|
| Appearance:                               | Pale yellow liquid      |
| Odor:                                     | Pungent, slightly sweet |
| Odor threshold:                           | Not determined          |
| pH  | Not applicable          |
| Melting point/ freezing point:            | No data available       |
| Initial Boiling point:                    | No data available       |
| Flash point:                              | >350F (177C) estimated  |
| Evaporation rate:                         | No data available       |
| Flammability:                             | No data available       |
| Upper/ lower flammability exposure limit: | No data available       |
| Vapour pressure:                          | ≤0.01 mm Hg @20C        |
| Relative density:                         | 1.05 @ 25C              |
| Water solubility:                         | Insoluble in water      |
| Partition coefficient:                    | Reacts with water       |
| Auto ignition temperature:                | No data available       |
| Decomposition temperature:                | No data available       |
| Viscosity:                                | 5,000—10,000 cP         |
| Explosive Properties:                     | No data available       |
| Oxidising properties:                     | No data available       |

## 10. STABILITY AND REACTIVITY

**Reactivity:** Diisocyanate react with many materials and the rate of reaction increases with temperature. Reaction with water generates carbon dioxide and heat.

**Chemical stability:** Stable under recommended conditions.

**Possibility of hazardous reactions:** Elevated temperatures can cause hazardous polymerization. Polymerization can be catalyzed by strong bases of water. Reaction with water generates carbon dioxide, and results in heat and pressure buildup in closed systems.

**Conditions to avoid:** Avoid moisture and temperatures below 60 F (13 C) and above 95 F (35 C) to protect product integrity.

**Incompatible materials:** Avoid contact with water, acids, bases, alcohols, strong oxidizers, and some metals (e.g., aluminum, zinc, brass, tin, copper).

**Hazardous decomposition products:** Possibly isocyanate vapor, carbon monoxide, nitrogen oxides, and traces of hydrogen cyanide.

## 11. TOXICOLOGY INFORMATION

### Information on toxicology effects:

Acute toxicity values: For TDI: Oral rat LD50 >2,000 mg/kg; skin rabbit LD50 >9,400 mg/kg; inhalation rat LC50 0.48 mg/L/1 hr (aerosol) (equivalent 0.24 mg/L/4 hr). Calculated ATE-mix LC50 12.0 mg/L/4 hr.

Carcinogenicity: TDI is an IARC 2B Carcinogen by NTP. No other ingredients are classified as carcinogens by IARC, NTP, or OSHA.

Specific Target Organ Toxicity:

Single Exposure: Category 3 respiratory irritation.

Repeated exposure: Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposure to TDI aerosols.

## 12. ECOLOGICAL INFORMATION

Liquacast Strong reacts with water to form insoluble polyureas. Movement in the aquatic and terrestrial environment would be limited. Product is not readily biodegradable and not expected to bio accumulate.

## 13. DISPOSAL CONSIDERATIONS

Dispose according to local, state and federal regulations. Upon exposure to moisture, product forms an inert, non-hazardous solid. In the U.S., this product is not a RCRA hazardous waste (per 40 CFR 261).

## 14. TRANSPORT INFORMATION

Not regulated by any transport mode.

## 15. REGULATORY INFORMATION

CERCLA Reportable quantity: The RQ for TDI is 100 lb. Some states have more stringent requirements. Report spills in accordance with local and state regulations.

SARA Title III:

Section 311/312: Acute health, Acute health, Chronic health

Section 313 Toxic chemicals: This product contains the following chemicals subject to SARA Title III Section 313 Reporting requirements:

Toluene Diisocyanate      CAS: 26471-62-5      ≤2%

EPA Toxic substances control act (TSCA) Status: All of the components of this product are listed on the TSCA inventory.

State Regulations:

California Proposition 65: WARNING: This product can expose you to chemicals including TDI, which is known to the state of California to cause cancer.

## 16. OTHER INFORMATION

Training advice: Train personnel using this product in proper chemical handling, engineering controls and protective equipment.

Recommended uses and restrictions: This product is intended for industrial / professional use only.

### Revision History:

09/07/2020– Rev 1 (New document)

21/08/2020– Rev 2 (Email changed)

31/03/2021– Rev 3 (Composition change)

### Disclaimer:

Such information given on this safety data sheet is to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as its accuracy, reliability or completeness. It is the users responsibility to satisfy itself as to the suitability and completeness of such information for their own particular use.

## 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY UNDERTAKING

### Product Identifier

Product Name: Component for Polyurethane mold rubber  
Synonyms: n/a  
Trade Names: **Liquacast Part B**

### Relevant identified uses of the substance or mixture and uses advised against:

Main Applications (non exhaustive list): Component for Polyurethane mold rubber.  
For industrial / professional use only.

### Details of the supplier of the Safety Data Sheet

Company Name: Romanoff International Supply Corp

Address: 9 Deforest Street, Amityville NY, 11701

Phone No. +1 631 842 2400

Email address: sales@romanoff.com

**EMERGENCY CONTACT:** CHEMTEL (ACCOUNT #MIS4594445  
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**ALL OTHER COUNTRIES:** 1-813-248-0585

## 2. HAZARDS IDENTIFICATION

### Classification:

Specific Target Organ Toxicity Repeated Exposure: Category 2

### Label elements:



**Signal word: Warning**

### Hazard statements:

H373: May cause damage to organs (lungs or respiratory system) through prolonged or repeated exposure.

### Precautionary statements:

P260: Do not breathe vapours, aerosols or mists.

P314: Get medical advice if you feel unwell.

P501: Dispose of contents and container in accordance with local regulations.

### Supplemental Information:

This is one of a two-part system. Read and understand the hazard information on Part A before using.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

#### Mixture

|                       | CAS #      | %     |
|-----------------------|------------|-------|
| Diethyltoluenediamine | 68479-98-1 | 1-<3% |

### 4. FIRST AID MEASURES

#### Description of first aid measures:

|               |  |
|---------------|--|
| Eye Contact:  | Rinse thoroughly with plenty of water for at least 15 minutes, holding eye lids open to be sure the material is washed out. Get prompt medical attention.  |
| Inhalation:   | Move exposed person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get immediate medical attention.                                       |
| Ingestion:    | Do not induce vomiting unless directed to do so by medical personnel. Get medical attention.   |
| Skin Contact: | Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation or symptoms of exposure develop. Launder clothing before reuse. Discard items that cannot be decontaminated. |

**Most important symptoms/ effects:** May cause mild eye and skin irritation. May be harmful if swallowed.

**Indication of any immediate medical attention and special treatment needed:** Immediate medical attention is not required.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or eruption.

**Special hazards arising from the substance or mixture:** Not classified as flammable or combustible. Product will burn under fire conditions.

**Advice for firefighters:** Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective and emergency procedures:** Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapours. Caution- spill area may be slippery.

#### Methods and material for containment and cleaning up:

Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid release to the environment. Report spills and releases as required to appropriate authorities.

### 7. HANDLING AND STORAGE

#### Precautions for safe handling:

Use with adequate ventilation. Avoid contact with the eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

#### Precautions for safe storage:

Store indoors at temperatures below 120F. Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

#### Occupational Exposure limits:

| Chemical name         | Exposure limits          |
|-----------------------|--------------------------|
| Diethyltoluenediamine | No known exposure limits |

**Ventilation:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

**Respiratory protection:** If needed (i.e., ventilation is inadequate), use a NIOSH– approved air– purifying, tight- fitting, half– face respirator with organic vapor cartridges. Respirator selection and use should be based on containment type, form and concentration. For higher exposures or in an emergency, use a supplied– air respirator.

**Skin protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye protection:** Wear chemical safety goggles / glasses.

**Other protective measures:** Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good industrial hygiene practice.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

|                                    |                           |
|------------------------------------|---------------------------|
| Appearance:                        | Pink liquid               |
| Odor:                              | Slightly pungent          |
| Odor threshold:                    | Not data available        |
| pH                                 | Not applicable            |
| Melting point/ freezing point:     | No data available         |
| Initial Boiling point:             | No data available         |
| Flash point:                       | >350 F (>177 C)           |
| Evaporation rate:                  | No data available         |
| Flammability:                      | No data available         |
| Upper/ lower flammability exposure | No data available         |
| Vapour pressure:                   | <0.01 mm Hg @25 C         |
| Relative density:                  | 1.0 @ 25C                 |
| Water solubility:                  | Slightly soluble in water |
| Partition coefficient:             | No data available         |
| Auto ignition temperature:         | No data available         |
| Decomposition temperature:         | No data available         |
| Viscosity:                         | 150—1500 cP               |
| Explosive Properties:              | No data available         |
| Oxidising properties:              | No data available         |

## 10. STABILITY AND REACTIVITY

**Reactivity:** Not normally reactive.

**Chemical stability:** Stable under recommended conditions.

**Possibility of hazardous reactions:** Reaction with strong oxidizers generates heat.

**Conditions to avoid:** Avoid excessive heat.

**Incompatible materials:** Avoid contact with strong oxidizers.

**Hazardous decomposition products:** Thermal decomposition will generate oxides of carbon and nitrogen, organic acids, and other toxic organic compounds.

## 11. TOXICOLOGY INFORMATION

### Information on toxicology effects:

Acute toxicity values: Diethyltoluenediamine: Oral rat LD50 738 mg/kg

Skin corrosion / irritation : Relevant components are not a skin irritant.

Eye damage/ irritation: Relevant components are not an eye irritant.

Respiratory irritation: Relevant components are not a classified respiratory irritant.

Reproductive toxicity: Relevant components are not a reproductive toxins.

Specific Target Organ Toxicity:

Single Exposure: No data available.

Repeated exposure: Diethyltoluenediamine may cause damage to the pancreas through repeated or prolonged exposure.



## 12. ECOLOGICAL INFORMATION

Eco toxicity: One ingredient is harmful to aquatic organisms: Based on additivity formula, product is not classed as hazardous to the environment.

Persistence and Degradability: Not readily biodegradable.

Bioaccumulative Potential: Not expected to bio accumulate.

Mobility in soil: No data available.

## 13. DISPOSAL CONSIDERATIONS

Dispose according to local, state and federal regulations.

## 14. TRANSPORT INFORMATION

Not regulated for transport by any mode.

## 15. REGULATORY INFORMATION

CERCLA 103 Reportable quantity: This product is not subject to reporting under CERCLA. Some states have more stringent reporting requirements. Report all spills in accordance with local, state and federal regulations.

SARA Title III:

Section 311/312: Chronic health

Section 313 Toxic chemicals: This product contains no chemicals subject to SARA Title III Section 313 Reporting requirements:

EPA Toxic substances control act (TSCA) Status: All of the components of this product are listed on the TSCA inventory.

State Regulations:

California Proposition 65: This product does not cause substances known to the state of California to cause cancer and / or reproductive harm.

## 16. OTHER INFORMATION

Training advice: Train personnel using this product in proper chemical handling, engineering controls and protective equipment.

Recommended uses and restrictions: This product is intended for industrial / professional use only.

### Revision History:

09/07/2020– Rev 1 (New document)

21/08/2020– Rev 2 (Email changed)

31/03/2021– Rev 3– Composition change

### Disclaimer:

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