



# ADVANCED AUTO CLAMP AAC

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## INSTRUCTIONS

For Serial No. 0601 or more








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Keep this manual for your future reference.

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# 1. SAFETY INSTRUCTIONS

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## WARNING



1. Do not look into the wax injection nozzle by bare eyes because unexpected discharge of molten wax from the nozzle may cause eye burn. Do not operate the machine without setting the rubber mold in position. Be sure to always place a rubber mold or a pan in front of the wax injection nozzle to block molten wax flow so as to prevent accidental flow of molten wax into the eyes or over the skin. Because wax injected from the wax injection nozzle is heated above 70 degrees Celsius, the eyes or skin may be burnt. If the eyes or skin was exposed to molten wax, flush and cool the eyes or skin with a large amount of cold water and get prompt medical attention.

2. Take care not to touch the START button (blue) or  key unnecessarily, because the machine starts its injection process automatically.

3. Do not touch moving parts like the clamp.

4. Do not place any object on the operation panel of the AAC controller.

5. Turn off power after finishing operation of the AAC.



6. Reduce wax tank pressure to as near as the atmospheric pressure (zero) when you leave the AAC, so as to prevent unintended injection of molten wax.

## 2. USING CONDITIONS

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### 2-1. SPECIFICATION LABEL

The principal specifications label of this machine is affixed on the panel of the controller box.

NOTE: When ordering spare parts, specify the production serial number that is printed on that label.

Apply power voltage within the specified range printed on the label. Should any voltage exceed beyond the specified range, the manufacturer is not responsible to guarantee performance of the AAC.

### 2-2. WORKING CONDITIONS

The AAC is exclusively designed for the *Yasui* Digital Vacuum Wax Injector *D-VWI*, or *Yasui* Vacuum Wax Injector *VWI* (serial number 2539 and more).

- 1) Use the AAC at temperatures ranging 0-40 degrees Celsius and humidity under 90%.
- 2) Apply power voltage rating from 100 V up to 230 V AC, 50/60 Hz, single phase only.
- 3) Do not use the AAC under atmosphere with too much dust or with harmful gas.
- 4) About connecting:

4-1) The AAC can be used in combination with the *Yasui* Digital Vacuum Wax Injector *D-VWI* using the connecting cable already assembled in the AAC.

4-2) The AAC can be used in combination with the *Yasui* Vacuum Wax Injector *VWI* (serial number 2539 and more) on the conditions mentioned below:

- *Yasui* Vacuum Wax Injector *VWI* serial number 2539 and more with 2-wire cable for CONNECTOR A --- replace the connecting cable already assembled in the AAC into the connecting cable for *VWI* provided with the AAC. (See P.12, 13)
- *Yasui* Vacuum Wax Injector *VWI* serial number 2539 and more with 3-wire cable for CONNECTOR A --- replace the connecting cable already assembled in the AAC into the 3-pin receptacle with cable for CONNECTOR A. (See P.12, 14)

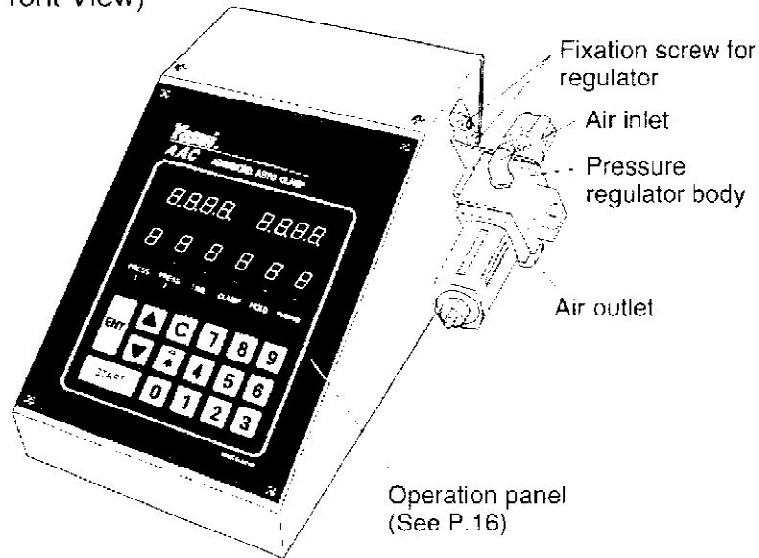
4-3) The AAC can not be used in combination with the *Yasui* Vacuum Wax Injector *VWI* serial number from 1 to 2538.



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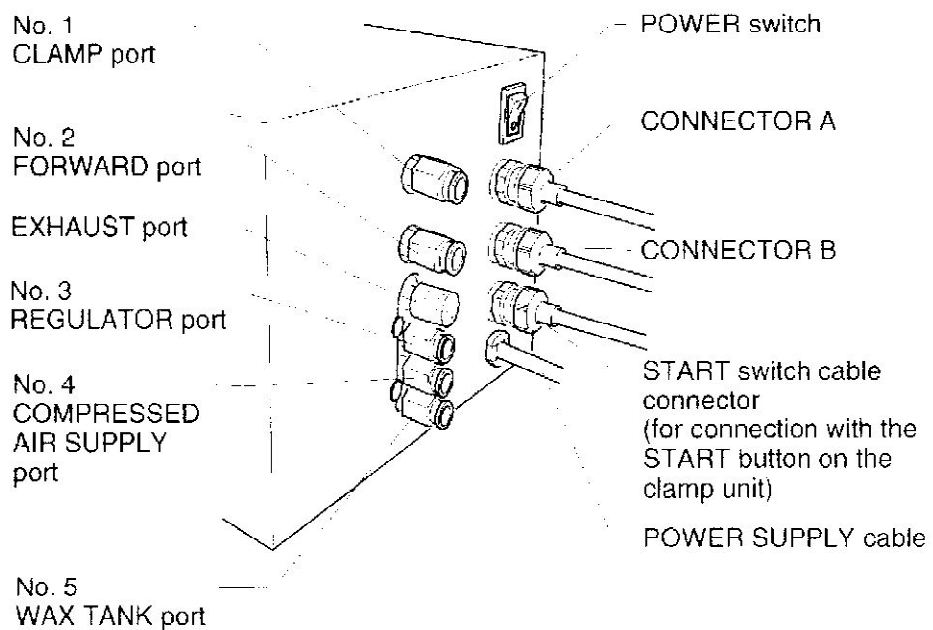
### 3. NOMENCLATURE

#### (1) CONTROLLER (Front View)

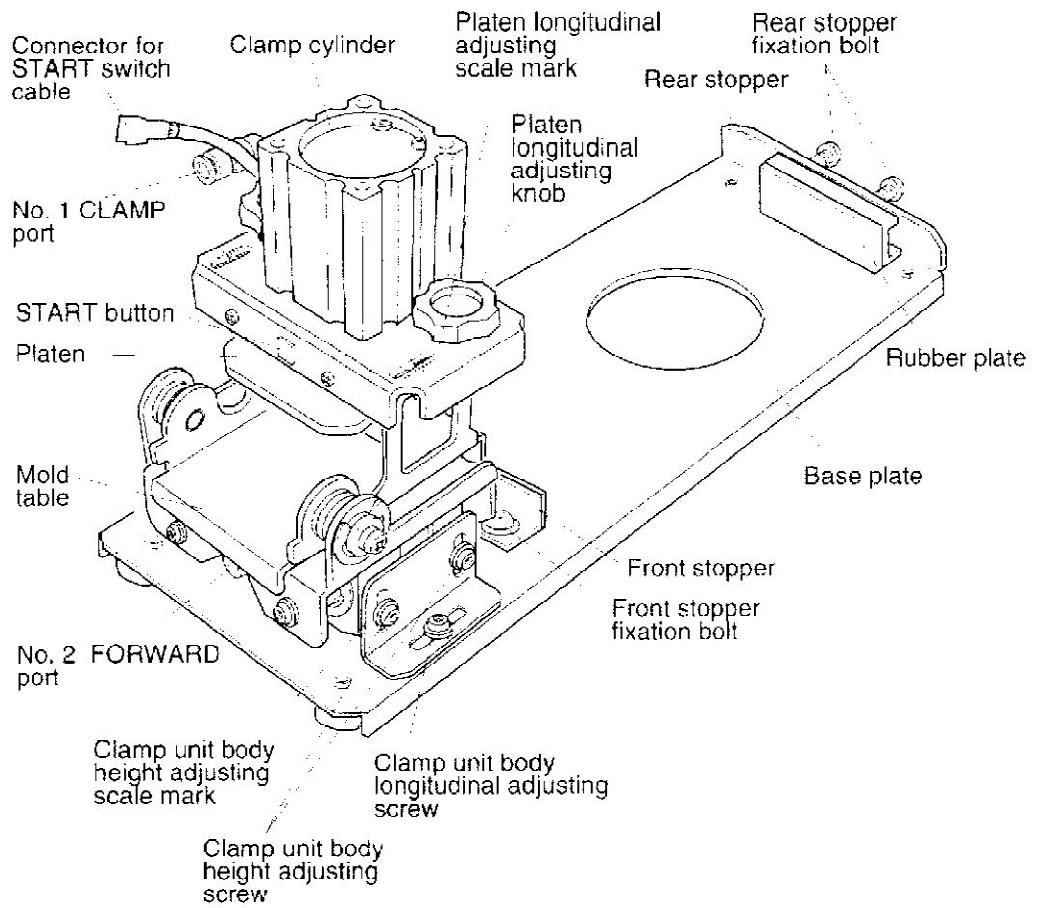


**IMPORTANT:**  
 Supply pressure of compressed air to the AAC is 0.25 to 0.30 MPa. Always install the Pressure Regulator provided between the air compressor and the AAC, so that the above mentioned supply pressure can be strictly maintained. Attach the Pressure Regulator provided to the right-side panel using the fixation screws provided (See P.11 about tube connecting to the Pressure Regulator).

#### (2) CONTROLLER (Rear View)



### (3) CLAMP UNIT

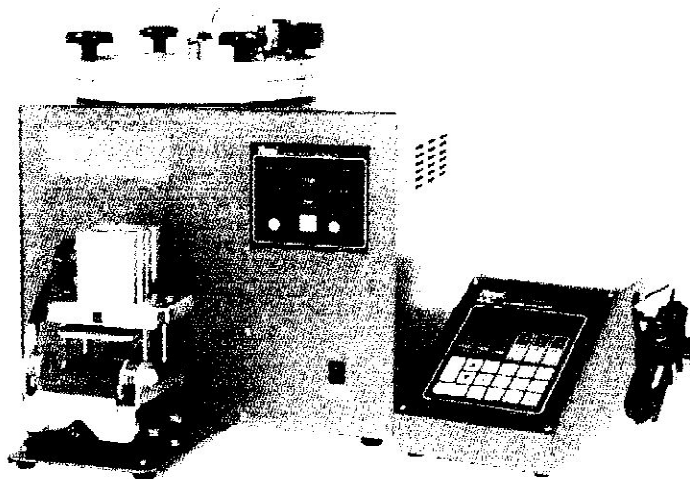


## 4. INSTALLING

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### 4-1. LOCATION OF AAC

Place the AAC with the *Yasui* Digital Vacuum Wax Injector *D-VWI* or *Yasui* Vacuum Wax Injector *VWI* as the below photo.



### 4-2. POWER SUPPLY

Power supply of the AAC should be stable and rated voltage AC 100 - 230 V , 50/60 Hz and more than 1 KVA. The power line should be exclusive for the machine. The minimum and maximum voltage allowed is 85 and 264 volts each. Failure to observe this voltage range may result in a machine trouble.

### 4-3. POWER CABLE

The AAC may not be provided with a power plug which suits the power outlet at your place. In such a case, connect a suitable plug (available at the market) to the power supply cable of the AAC. Before plugging in the AAC, turn off the power switch of the AAC controller.

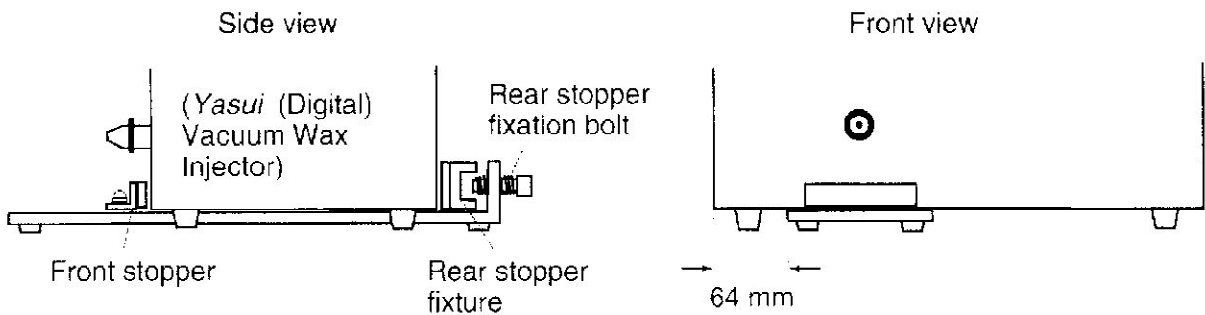
### 4-4. COMPRESSED AIR SUPPLY

Connect the air supply hose. Use the Pressure Regulator provided to adjust pressure within the range of 0.25-0.30 MPa. Pressure out of this range might cause alarm number (P.32) or damage of the built-in pressure control valve.

## 4-5. BASE PLATE

1) Place the rear stopper so that the rear stopper rubber plate (P.7) makes contact with the rear panel of the (Digital) Vacuum Wax Injector.

2) Fix the (Digital) Vacuum Wax Injector by screwing the two rear stopper fixation bolts. Give it another half or full rotation clockwise after the points of the bolts make contact with the rear stopper fixture lightly.

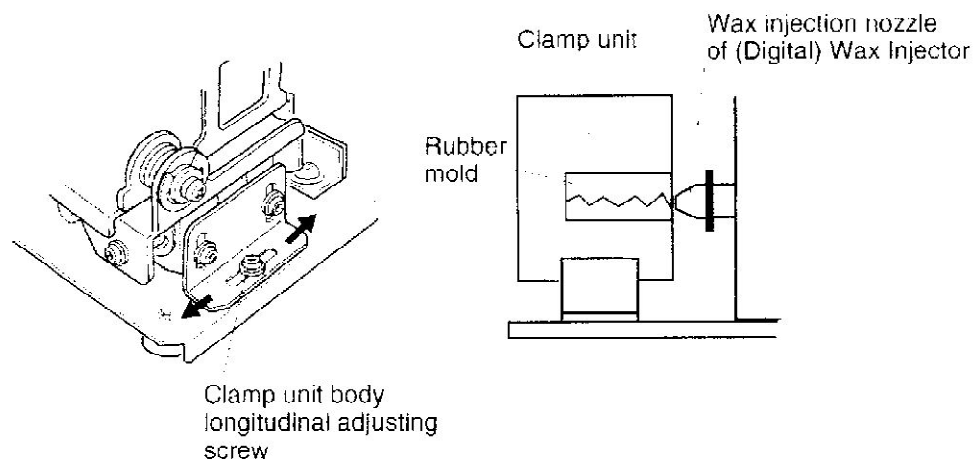


## 4-6. INSTALLING CLAMP UNIT

Fix the clamp unit body to the base plate as the photo in P.8 with the clamp unit body longitudinal adjusting screws.

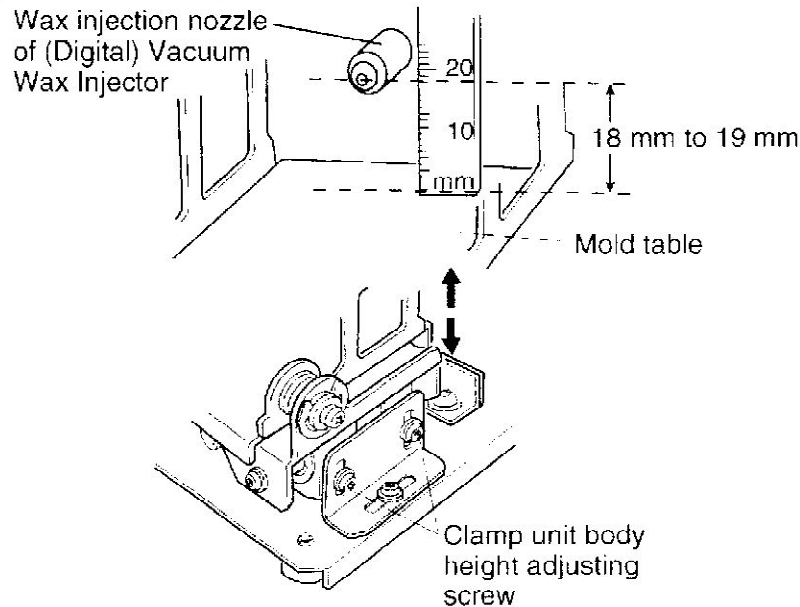
### 4-6-1. LONGITUDINAL ADJUSTMENT

Adjust the longitudinal position of the clamp unit body using the longitudinal adjustment screws, so that the front end face of rubber mold and the tip of wax injection nozzle will be located in the same vertical plane. After adjustment, tighten the longitudinal adjustment screws.



## 4-6-2. HEIGHT ADJUSTMENT

Adjust height of the mold table using the four clamp unit body height adjusting screws, so that height from the top surface of the mold table to the center of the wax injection nozzle of the (Digital) Vacuum Wax Injector will be 18 mm to 19 mm. After adjustment, tighten the clamp unit body height adjusting screws.



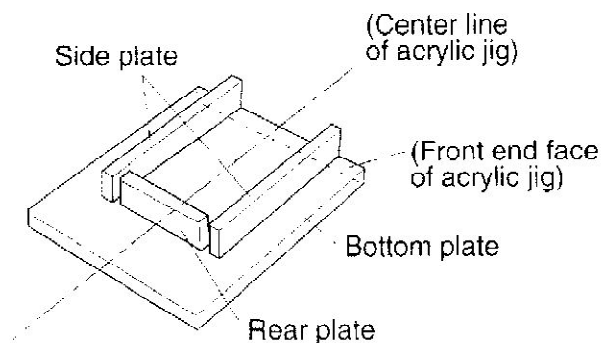
You can use rubber mold of thickness from 15 mm to 35 mm by changing thickness of acrylic jig as the below table.

Combination of Rubber Mold and Acrylic Jig

Rubber mold thickness (mm)	Acrylic jig base plate thickness (mm)
15	10
20	8 (provided) *
25	5 (provided) *
30	3
35	-

\* Acrylic jig of 8mm thickness and acrylic jig of 5 mm thickness are provided with the machine as standard supply set.

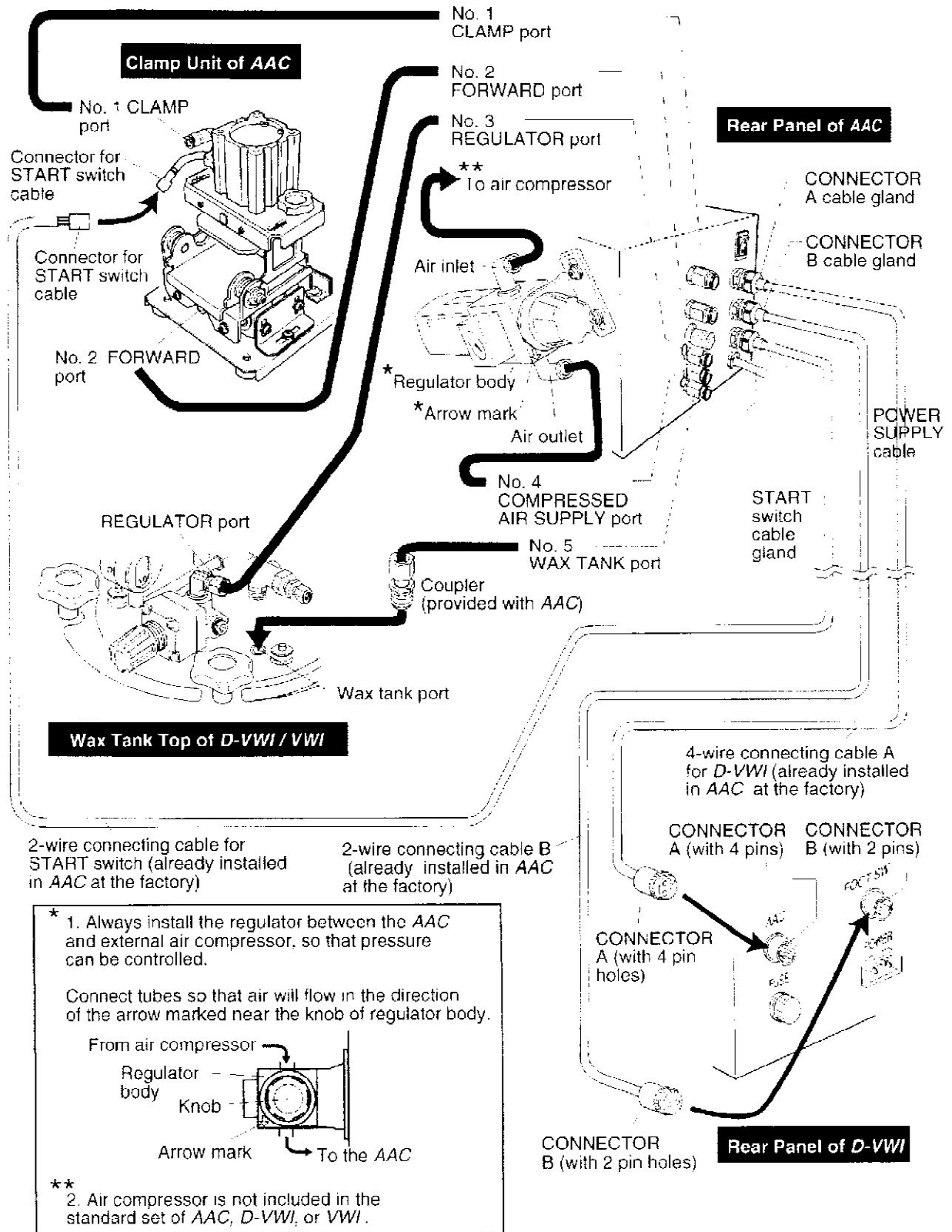
Assemble an acrylic jig adjusting the position of the side plates in accordance with the mold size. Bond the side and rear plates to the bottom plate with the adhesive provided, so that the mold center line will be aligned with the acrylic bottom jig center line, further the front end face of the mold will be flush with the front end face of the acrylic jig.



## 4-7. CONNECTING TUBES AND CABLES

### 4-7-1. WHEN CONNECTING WITH D-VWI

Connect the tube hoses and electrical cables as below.

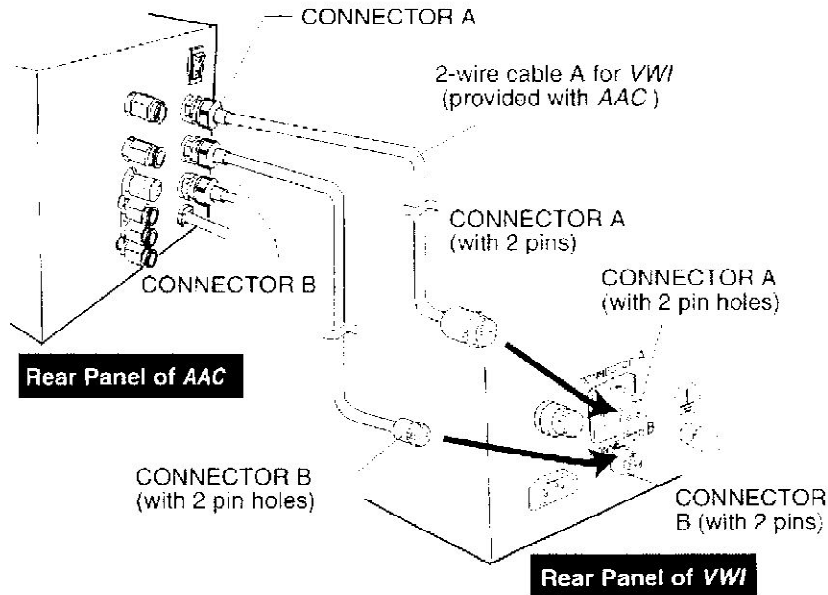


## 4-7-2. WHEN CONNECTING WITH VWI

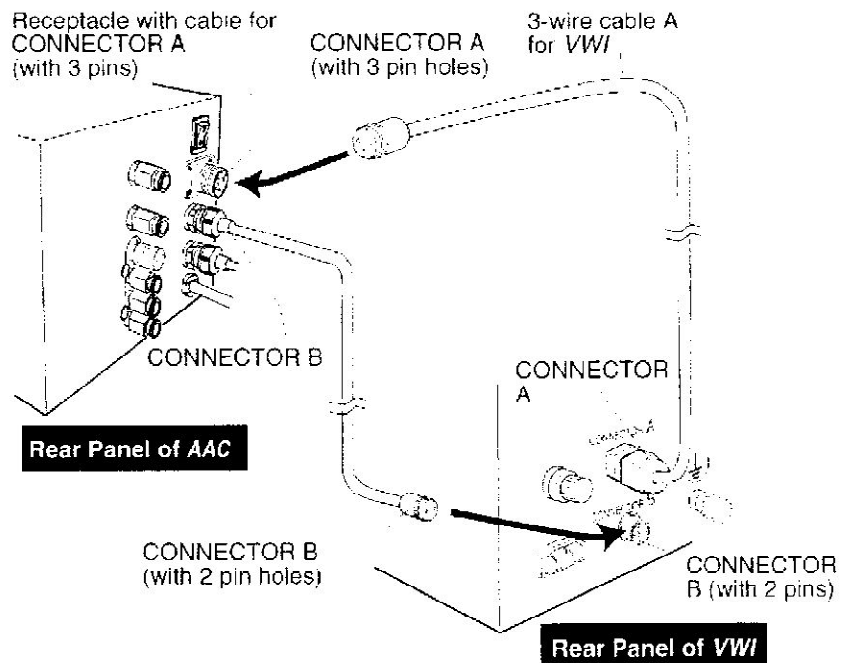
### 4-7-2-1. IDENTIFYING TYPE OF CABLE USED FOR CONNECTOR A OF VWI

If you wish to use the AAC in combination with VWI, connection is same to that for D-VWI as described in P.11 except connection of the cable for CONNECTOR A. Replacement of the cable for CONNECTOR A is necessary (See also P.13 or 14).

When using in combination with VWI of "2-wire connecting cable A" type, see P.13 for how to install the 2-wire connecting cable A for VWI (provided with AAC).



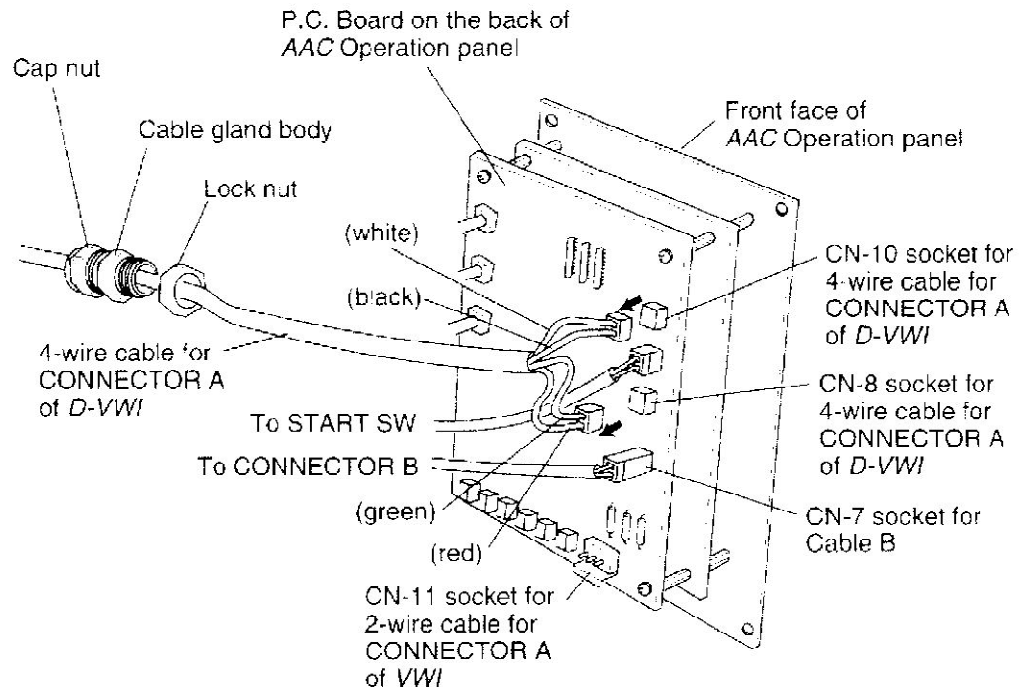
When using in combination VWI of "3-wire connecting cable A" type, see P.14 for how to install the 3-pin receptacle with cable for CONNECTOR A.



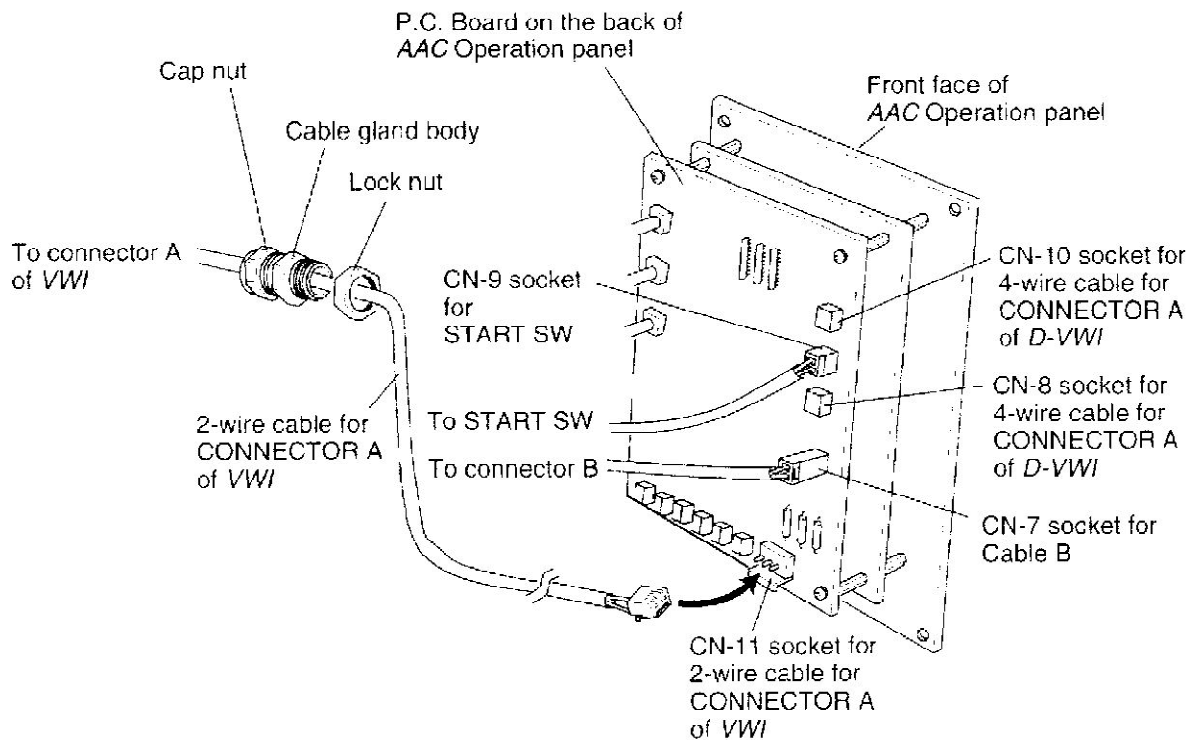


#### 4-7-2-2. WHEN 2-WIRE CABLE IS USED FOR CONNECTOR A OF VWI

- 1) Turn power off, and unplug the power supply cable.
- 2) Remove the screws for operation panel and open the operation panel.
- 3) Unscrew the lock nut and remove the 4-wire cable for CONNECTOR A from CN-8 and CN-10. Do not touch the CN-7, CN-9 connectors and other parts.

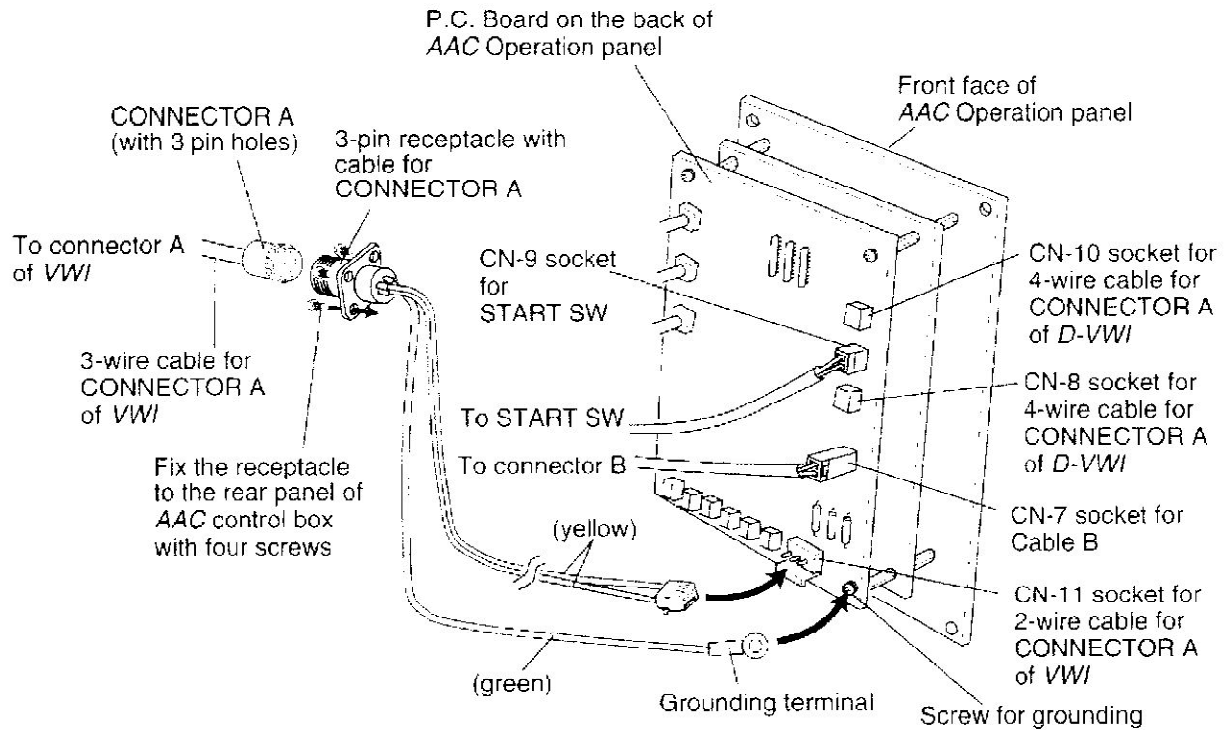


- 4) Connect the 2-wire cable for CONNECTOR A to CN-11 connector as the below figure. Secure the cable gland body by the lock nut.



### 4-7-2-3. WHEN 3-WIRE CABLE IS USED FOR CONNECTOR A OF VWI

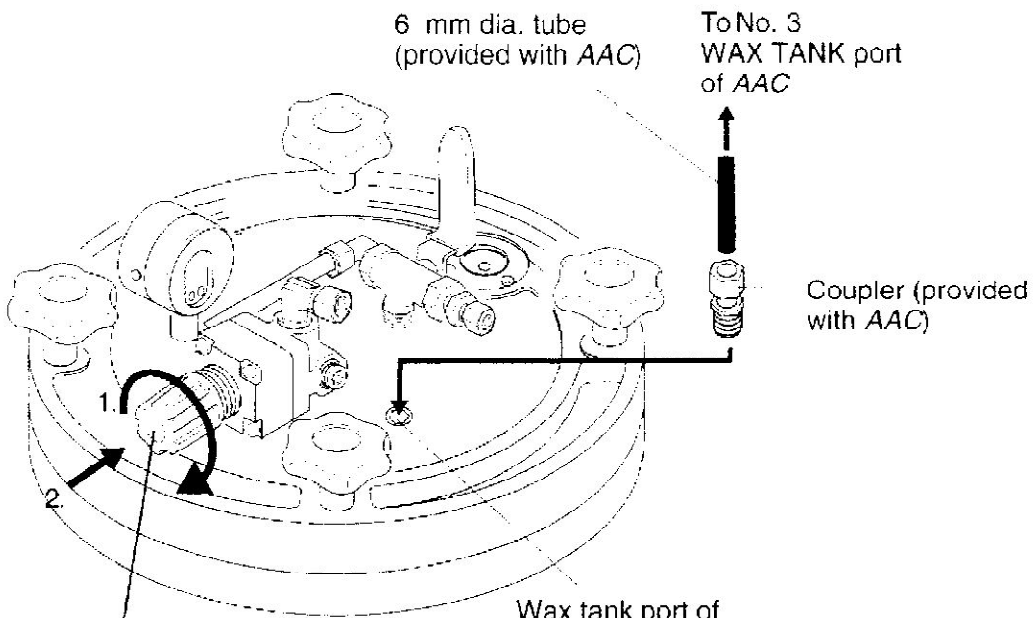
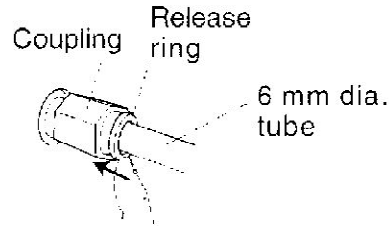
After having removed the 4-wire cable for CONNECTOR A from CN-8 and CN-10 as described by 1) to 3) in P. 13, fix the 3-pin receptacle with cable for CONNECTOR A to the rear panel of AAC controller box, connect its two yellow cables to the CN-11 connector, and fix the grounding terminal of green cable as the below figure.



### 4-7-3. CONNECTING TUBES

For connection of the tube hose, just push one end of hose into the port.

When you need to disconnect the tube, just push the release ring.

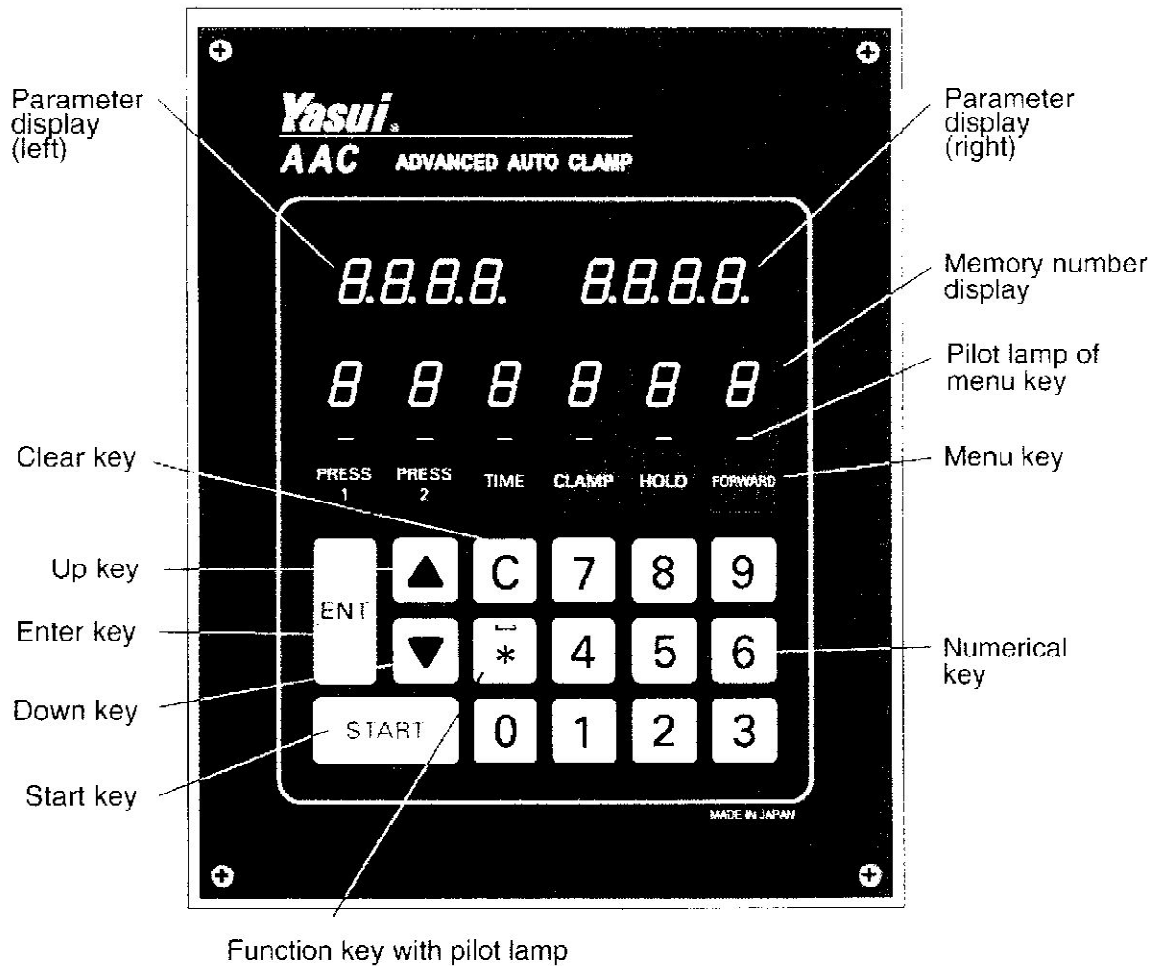


Important :  
1. Rotate the regulator knob clockwise fully.  
2. Then, push in the knob for locking.  
Otherwise, pressure may not be controlled properly.

Wax tank port of (Digital) Vacuum Wax Injector (When the port is closed by the blind cap, replace it with the coupler provided.)

## 5. KEYS ON OPERATION PANEL

### 5-1. OPERATION PANEL



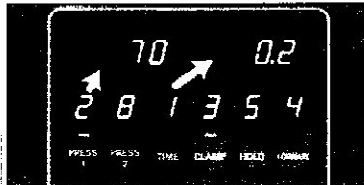
## 5-2. PARAMETER DISPLAY

Parameters of two menu keys whose pilot lamps are lighted are shown on the parameter display windows.

(Example 1)



(Example 2)



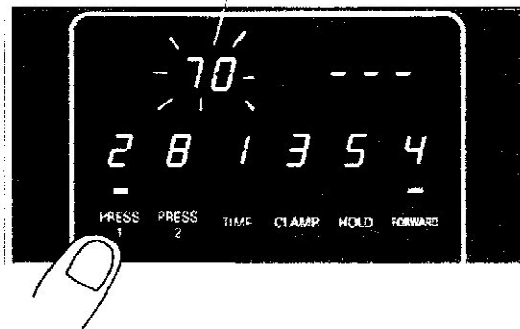
(Example 3)



## 5-3. CHECKING PARAMETERS

When you press one of menu keys, its set value is shown in either of the parameter display windows.

Numerical value of the key pressed flashes



## 5-4. MENU KEYS

1. 

Primary injection pressure: setting range 010 - 220 kPa

This pressure means injection pressure of wax after the START switch is pressed for automatic operation.

2.  , 

Secondary injection pressure and its starting time: setting range 010 - 220 kPa, 00.0 - 99.9 sec.

After primary injection, increased or decreased pressurization is performed. This is effective to avoid wax shrink and fin formation.

<Example 1>

PRESS 1 50 (kPa)

PRESS 2 100 (kPa)

TIME 0.2 (sec)

Wax is injected into the rubber mold by primary injection pressure 50 kPa, and then after 0.2 seconds later pressure is increased to secondary injection pressure 100 kPa. During the injection time set by the (Digital) Vacuum Wax Injector, that pressure is kept.

<Example 2>

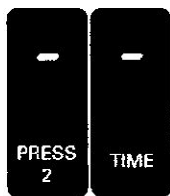
PRESS 1 70 (kPa)

PRESS 2 30 (kPa)

TIME 0.1 (sec)

Wax is injected into the rubber mold by primary injection pressure 70 kPa. and then after 0.1 second later pressure is decreased to secondary injection pressure 30 kPa. During the injection time set by the (Digital) Vacuum Wax Injector, that decreased pressure is maintained.

**IMPORTANT:** If you do not perform secondary injection, set  to 0 (zero).



is shown on the operation panel, and primary injection only will be

possible. In this case, injecting time will be equal to the value set by the (Digital) Wax Injector.

3. **CLAMP**

Clamp pressure: setting range 030 - 235 kPa

Pressure of clamping the mold by the clamp unit is set.

In the case of mold of large size or hard material, set strong pressure. In the case of mold of small size or soft material, set weak pressure.

4. **HOLD**

Holding time of rubber mold: setting range 0 - 300 sec.

When you want to keep the mold clamped after finish of injection by the (Digital) Vacuum Wax Injector, use this key.

When volume of wax is large and it takes time to harden wax, set the time long.

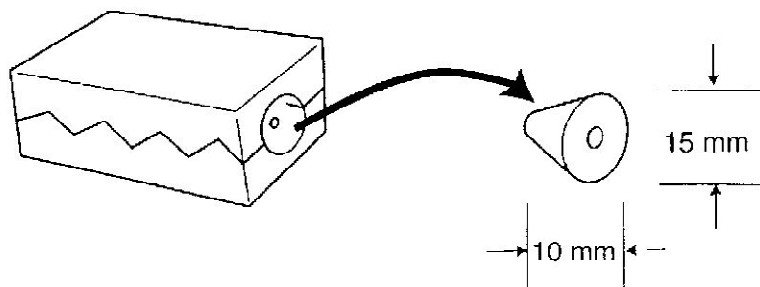
NOTE: If HOLD time is set to more than 20 seconds, the mold is held at forward position for half of the set time, and held at backward position for remaining half of the set time. If HOLD time is set to 19 seconds or less, the mold is held at backward position.

5. **FORWARD**

Forward pressure of clamp unit: setting range 065 - 235 kPa



Pressure of forward pressure of mold against the nozzle of the (Digital) Vacuum Wax Injector. Select proper value, so that wax will not leak between the mold and nozzle.

The size described in the below figure is recommended to avoid wax leakage.




## 5-5. ADDITIONAL ACTIONS OF KEYS


### 5-5-1. KEYS

  keys can be operated for other purpose by the below mentioned procedure.

All the parameters can be input and changed by the AAC.

You can set and control VACUUM SEC. of *Yasui* Digital Vacuum Wax Injector *D-VWI* by  key.


Setting range 0 - 99.9 sec.

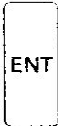
You can set and control INJECTION SEC. of *Yasui* Digital Vacuum Wax Injector *D-VWI* by  key.

Setting range 0 - 99.9 sec.


### 5-5-2. HOW TO USE ADDITIONAL ACTIONS

1) Set VACUUM SEC. and INJECTION SEC. of *Yasui* Digital Vacuum Wax Injector *D-VWI* to 99.9 sec. " 0.0 " is displayed.


2) Press  key. ---> The pilot lamp of  key is lit. All of the pilot lamps of menu keys are turned off.



(If any one of the pilot lamps of menu keys is on at this time, press  key. All pilot





lamps of menu keys must be off, otherwise next procedure can not be started.)


3) Then, press  key twice.  is shown on the parameter display window (left).



4) Press  key.

5) Select 'Valid' or 'Not valid' using  or  key.

Parameter display (left)	Parameter display (right)	Setting VACUUM time and INJECTION time of <i>D-VWI</i> by AAC
		Not valid
		Valid


6) Press  key again. If "Valid" was selected by the above 5), the parameter display window (right) will show time within the range of 00.0 to 99.9 seconds.

7) About changing procedure of memory numbers and set values of vacuum time and injection time, see P. 26 and 28.

NOTE: When you wish to restore usual HOLD and FORWARD display and setting,

press and hold   for more than 3 seconds.

## 5-6. OTHER KEYS



1.  key

Press this key when you want to set the set value and memory number change into the memory of the AAC.



2.  key



When you press this key, automatic wax injection starts.



The function of this key is same to that of the start button (blue) on the clamp unit body.



3.   (arrow) keys


These keys are used to check independent action of the clamp unit body.

 and  ---> Clamp (Platen moves downward)

 and  ---> Releasing clamp (Platen moves upward)

 and  ---> Mold moves forward

 and  ---> Mold moves backward

If you press  key after checking clamp and forward actions by the above procedure, the (Digital) Vacuum Wax Injector immediately starts injection procedure.

## 5-7. FUNCTION KEY






### 5-7-1. RELEASING AIR PRESSURE IN TANK BY KEY



#### CAUTION



Always exhaust air before opening the wax tank lid to perform maintenance or replenishing of wax.

You can exhaust the pressurized air in the wax tank by the below procedure.


- 1)  --->  Then, exhaust action starts.
- 2) After exhaust, press  key. The pilot lamp of  key is turned off.
- 3) Finally, press  key, then normal condition is restored.


### 5-7-2. CHECKING WAX TANK AMOUNT BY

It is possible to measure remaining amount of wax in the (Digital) Vacuum Wax Injector by the below procedure.

- 1)  ---> 

Action for measurement of wax remaining amount is started. Tank pressure is exhausted, and pressurized to 115 kPa, then wax remaining amount (0 to 100%) is calculated.




 (Example of display: wax remaining amount is 29%)

- 2) To restore normal condition, or to suspend operation, press  key.

### 5-7-3. OTHER FUNCTIONS OF KEY




#### 5-7-3-1. ZERO ADJUSTMENT OF PRESSURE SENSOR


(See P.30 for details)

 ---> Press  key once ---> Mode display of 

#### 5-7-3-2. TIME CONTROL OF DIGITAL VACUUM WAX INJECTOR


(See P.20 - 21 for details)

 ---> Press  key twice ---> Mode display of 

(If  key is pressed more than three times, P3 to P9 are shown, but P3 to P9 are not used by this machine.)

### 5-8. COUNTER BY KEY

You can display counter of injection cycle by the below procedure.

1) Press and hold  key for more than 3 seconds.

If you want to clear the counter to "0000", press  key.

2) To restore the normal condition, press  key or  key.


## 6. OPERATION

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### 6-1. OPERATING PROCEDURE

1) After turning the power switch ON, memory numbers are displayed on the memory number display windows.

PRESS 1, PRESS 2, TIME, CLAMP, HOLD and FORWARD will be kept controlled at the preset parameter values set under those memory numbers.

2) Set a rubber mold on the acrylic jig and then set them on the mold table of the clamp unit. Then, press  key of the controller or the START button (blue) of the clamp unit.

3) The platen moves downward to hold the rubber mold tight, then the mold table moves forward.


4) The (Digital) Vacuum Wax Injector starts its automatic sequence of vacuum and injection.


5) The mold table moves backward and the unit continues to hold the mold for remained time of HOLD.

6) After the preset parameter of HOLD time is counted up, the platen moves upward. Now, one automatic sequence is finished.

<When it is necessary to suspend operation during automatic operation when using in combination with the Digital Vacuum Wax Injector *D-VWI* >

1) Turn off the power switch of the Digital Vacuum Wax Injector *D-VWI* , and then turn it on again. By this, wax injection is suspended.

2) Press  key of AAC. By this, the AAC is reset.

NOTE: When VACUUM SEC. and INJECTION SEC. are controlled by the AAC (P.20, 21), reset is possible by using  key only.

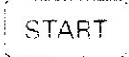
## 6-2. CHANGING MEMORY NUMBERS

### 6-2-1. CHANGING WITH KEY PRIORITIES

1) Input memory number by the numerical keys. Memory numbers change and flash from the left side.

2) Press  key or start button (blue) of clamp unit.

3) Actions start.

The menu keys are arranged in the order of frequency of use. If you wish to change PRESS 1 only, input single digit of memory number, and press  key or start button (blue) of clamp unit. Then, actions start. It is not necessary to input all memory numbers.

### 6-2-2. CHANGING DESIRED MENU

1) Press the menu key to be changed.

2) Its pilot lamp is lit, and its memory number starts to flash.

3) Input new memory number by the numerical keys.

4) Press  key or start button (blue) of clamp unit.

5) Actions start.



















If you wish to change more than two of memory numbers, press  key each time

after one memory number is changed, so that the changed memory number can be set into memory.

### 6-3. MEMORY NUMBERS

The standard parameters of PRESS 1, PRESS 2, TIME, CLAMP, HOLD, FORWARD are preset at the factory as the below table.


FACTORY PRESET PARAMETER VALUES


		Menu Key							
									
		Wax injector primary pressure	Wax injection secondary pressure	Secondary pressure starting time	Mold clamp pressure	Mold holding time after injection	Mold forward pressure	Vacuum time of D-VWI	Injection time of D-VWI
Memory Number		50 kPa	50 kPa	0.0 sec	80 kPa	0 sec	70 kPa	0.0 sec	1 sec
		60 kPa	60 kPa	0.2 sec	100 kPa	1 sec	80 kPa	0.3 sec	2 sec
		70 kPa	70 kPa	0.4 sec	105 kPa	2 sec	90 kPa	0.6 sec	3 sec
		80 kPa	80 kPa	0.6 sec	110 kPa	3 sec	100 kPa	1 sec	4 sec
		90 kPa	90 kPa	0.8 sec	115 kPa	4 sec	105 kPa	1.5 sec	5 sec
		100 kPa	100 kPa	1.0 sec	120 kPa	5 sec	110 kPa	2 sec	10 sec
		110 kPa	110 kPa	1.2 sec	125 kPa	10 sec	115 kPa	3 sec	20 sec
		120 kPa	120 kPa	1.4 sec	130 kPa	15 sec	120 kPa	4 sec	30 sec
		130 kPa	130 kPa	1.6 sec	140 kPa	20 sec	130 kPa	6 sec	40 sec
		140 kPa	140 kPa	1.8 sec	150 kPa	30 sec	140 kPa	8 sec	50 sec

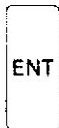
## 6-4. INDIVIDUAL PARAMETER CHANGE

While the machine is not working, parameters registered under memory numbers can be changed by the following procedures.


### 6-4-1. INDIVIDUAL PARAMETER CHANGE USING KEY

Either parameter of PRESS 1, PRESS 2, TIME, CLAMP, HOLD, FORWARD can be changed by using  key as the below procedure.

- 1) Press  key. The pilot lamp of this key is lit.
- 2) Press one of menu keys. The pilot lamp of the menu key pressed is lit. Parameter, that corresponds to the key pressed, flashes in the parameter display window.
- 3) Input desired parameter value using the ten numerical keys.




4) Press  key. Then, changing procedure is finished.







5) If you want to change parameter of another menu key, repeat from the above 2).


6) Press  key. The pilot lamp of this key is turned off, then the normal condition is restored.

### 6-4-2. SIMPLE WAY OF INDIVIDUAL PARAMETER CHANGE USING

#### KEYS FOR PRESS 1, CLAMP AND FORWARD

-The parameter of PRESS 1 can be changed using  or  key as the below procedure when the pilot lamp of  is on.



-The parameter of CLAMP or FORWARD can be changed using  or  key as the below procedure during independent action ("5-6. OTHER KEYS" Item 3 in P.22) of the clamp ( and  ---> platen moves downward) or forward ( and  ---> mold moves forward )


1) To change PRESS 1, check that the pilot lamp of  is on.




To change CLAMP, press  and  keys, so that the platen moves downward.

To change FORWARD, press  and  keys, so that the mold moves forward.

2) Change the parameter value using  or  key.


3) Press and hold  key for more than 3 seconds, until display of the parameter value starts to flash.

4) Then, press  key once again, so that display of the parameter value stops flashing.

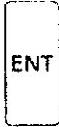
## 7. ZERO ADJUSTMENT OF PRESSURE SENSOR






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After long time use of the machine, set values of PRESS 1, PRESS 2, CLAMP and FORWARD might become deviated slightly. To rectify that deviation, the following zero adjustment is effective.


1) Press  key. The pilot lamp of this key is lit. All the pilot lamps of menu keys are turned off.

2) By pressing  or  key, select .

3) Press  key. Then, the zero adjustment mode is started.

4) Press either one of , , ,  keys to be adjusted. Zero point pressure corresponding to the pressed key will be displayed. Press  key. If the display can not be set to "0" by one pressing, press the key once again.

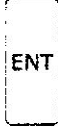

5) Press  key. When deviation is within +5 kPa to -5 kPa, pressure is compensated to 000 kPa.

6) Press  key to finish zero adjustment of pressure sensor.



## 8. INITIALIZATION

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1. When it is necessary to reset the parameters of PRESS 1, PRESS 2, TIME, CLAMP, HOLD and FORWARD to the factory preset parameters (P.27), turn on the power switch

while pressing both  and  keys simultaneously.

2. Zero point compensation values of the PRESS, CLAMP and FORWARD pressure

sensors can be cleared to "000", when the power switch is turned ON while  and  keys are pressed simultaneously.

## 9. ALARM NUMBER

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When malfunction happens, alarm number is shown in the parameter display window as follows.

A digital display showing the alarm code "E-01" in white characters on a black background.

The PRESS solenoid or the exhaust solenoid worked for more than 60 seconds.


A digital display showing the alarm code "E-02" in white characters on a black background.

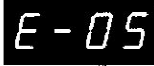
The CLAMP solenoid or exhaust solenoid worked for more than 60 seconds.

A digital display showing the alarm code "E-03" in white characters on a black background.

The FORWARD solenoid or exhaust solenoid worked for more than 60 seconds.

A digital display showing the alarm code "E-04" in white characters on a black background.

The  key or the START button (blue) was kept pressed when the POWER switch was turned on.

A digital display showing the alarm code "E-05" in white characters on a black background.

The automatic cycle was kept for more than 90 seconds.

A digital display showing the alarm code "E-06" in white characters on a black background.

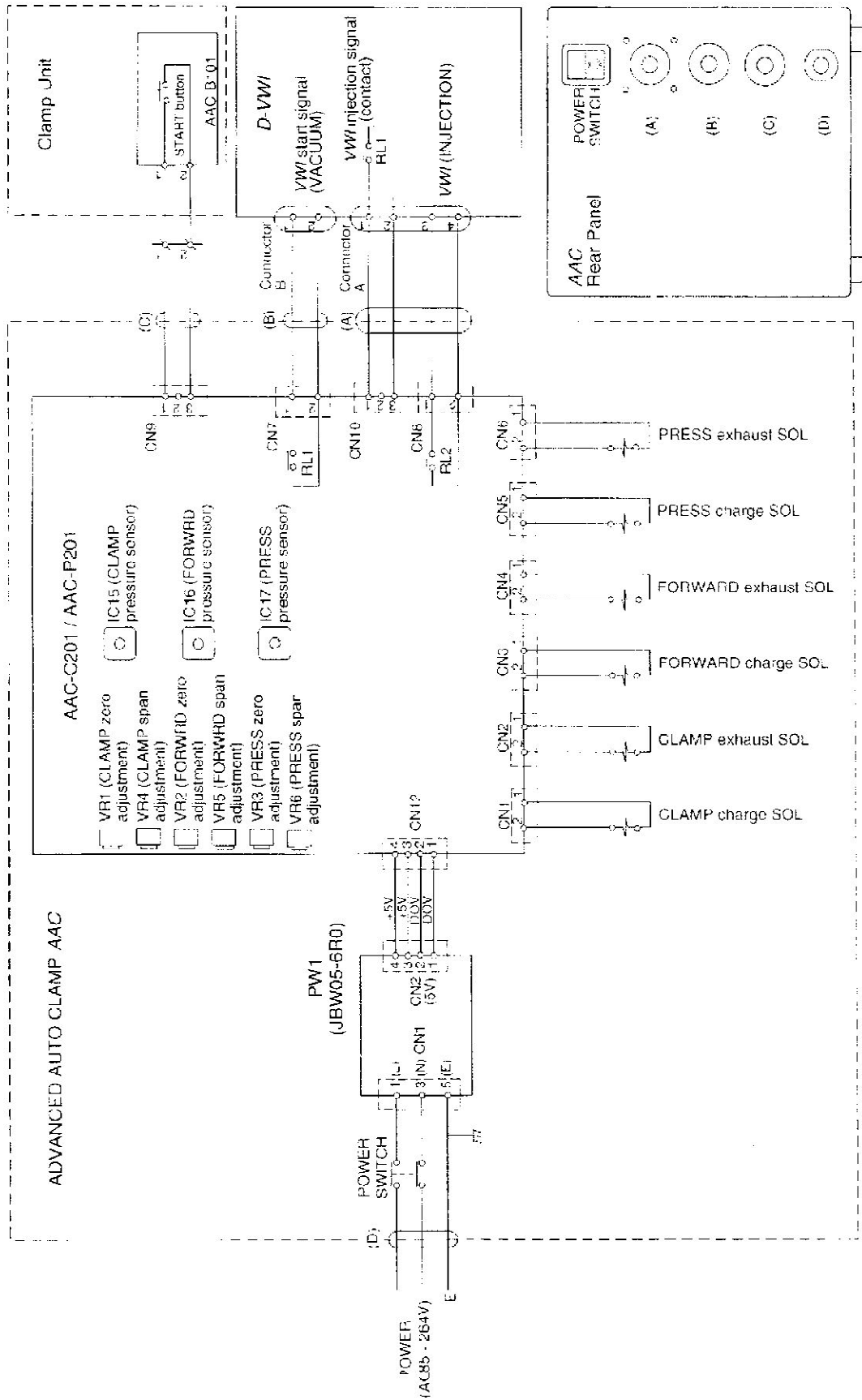
Injection action was finished by the Wax Injector within starting time of secondary pressurization (TIME ).

Turn power OFF, and when the problem is solved, alarm number will be released.

# 10. WIRING DIAGRAM

## AAC Wiring Diagram

(Production Serial No. B 0601 and more)



## 11. SPECIFICATIONS

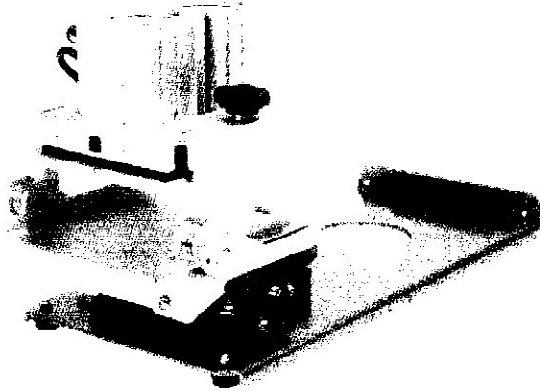
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Power supply:	AC 100 - 240 V, 50/60 Hz, Single phase
Power consumption:	50 VA (max)
Compressed air supply:	0.25 - 0.30 (MPa)
Pressure sensor display range:	-5 - +240 (kPa)
Wax injection primary pressurization (PRESS 1) setting range:	10 - 220 (kPa)
Wax injection secondary pressurization (PRESS 2) setting range:	10 - 220 (kPa)
Starting time of secondary pressurization (TIME) setting range:	0 - 99.9 (sec)
Mold CLAMP setting range:	30 - 235 (kPa)
Mold FORWARD setting range:	65 - 235 (kPa)
Mold HOLD TIME setting range:	0 - 300 (sec)
VACUUM setting range (for Digital Vacuum Wax Injector only):	0 - 99.9 (sec)
INJECTION setting range (for Digital Vacuum Wax Injector only):	0 - 99.9 (sec)
Memory number:	0 - 9
CLAMP count:	9999 counts

## 12. OPTIONAL ACCESSORY

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### Large Clamp Unit



Max. rubber mold size : 125(W) x 150(D) x 50 (H) mm

Dimensions : 196(W) x 223(H) mm, extends only 190 mm from front of injector

Weight : Approx. 8 Kg